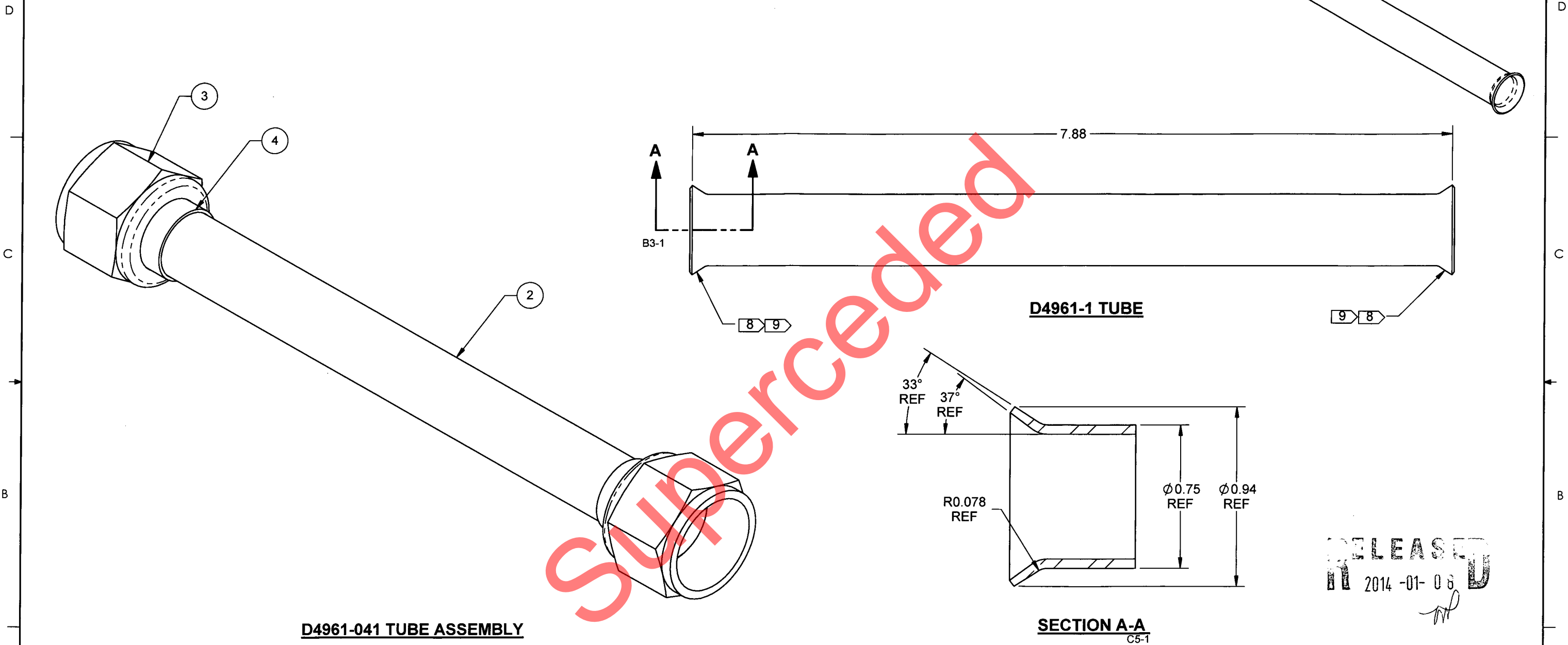


ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4961-041	TUBE ASSEMBLY
2	1	D4961-1	TUBE
3	2	AN818-12J	NUT
4	2	MS20819-12J	SLEEVE



NOTES:

1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS ROUND TUBING, $\phi 0.750 \times 0.049$ WALL PER ASTM A213 OR ASME SA213 OR ASTM A269 (REF DART SPEC M304TR)

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1

7) WEIGHT: 0.59 lbs

8) FLARE TUBE PER MS33584

9) CLEAN INSIDE OF TUBE AFTER FLARING ENDS

APPROVED	A	NEW ISSUE	VS	13.10.21
	REV.	DESCRIPTION	BY	DATE
	DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	VS		
	CHECKED	RF	DRAWING NO.	REV. A
	MFG. APPR.	DD	D4961	SHEET 1 OF 1
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	TUBE ASSEMBLY	NTS
DATE		13.11.01	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	